CAREFULLY READ THESE INSTRUCTIONS BEFORE ATTEMPTING ANY MODIFICATIONS!
Proper installation of this reservoir is the responsibility of the installer. Improper modification or installation will void your warranty and may result in vehicle damage or personal injury. If you have any installation questions, call our Tech Service personnel at 216-961-1800 from 7am to 4pm EDT.

1. Remove port cover plugs from the pump inlet and the reservoir outlet.

2. Install the O-ring on the reservoir outlet port. Lightly lubricate the O-ring with power steering fluid. Position reservoir on pump and hand press the two together.

3. Note that there are two different clips and that each clip has a 90° edge that needs to be positioned against the pump and in the slotted groove. Partially install both retaining clips, wide end first.

4. Slide the retaining clips into final position and verify that the back ends are flush with the back of the pump. Once the pump with reservoir is installed, verify that there are no leaks.