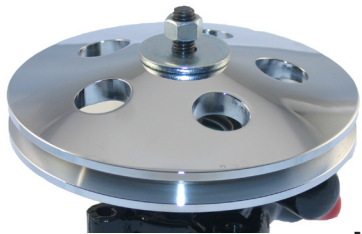




TYPE II POWER STEERING PRESS-ON PULLEY INSTALLATION INSTRUCTIONS



To install a press on pulley, use a 3/8"-16 x 2-1/2" long threaded stud, a 3/8"-16 nut and fender washer, available at any hardware store. Thread the stud into the pump shaft, center the pulley on the shaft, install the washer and nut, then tighten the nut to install the pulley. The face of the pulley **must be flush** with the pump shaft for proper belt alignment.

WARNING

DO NOT USE AN ARBOR PRESS to install the pulley – it will damage the pump, shaft, bearing and seal and **WILL VOID THE WARRANTY**. To remove a power steering pump pulley, use a Pulley Remover and Installation Tool that is available from most tool retailers.

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