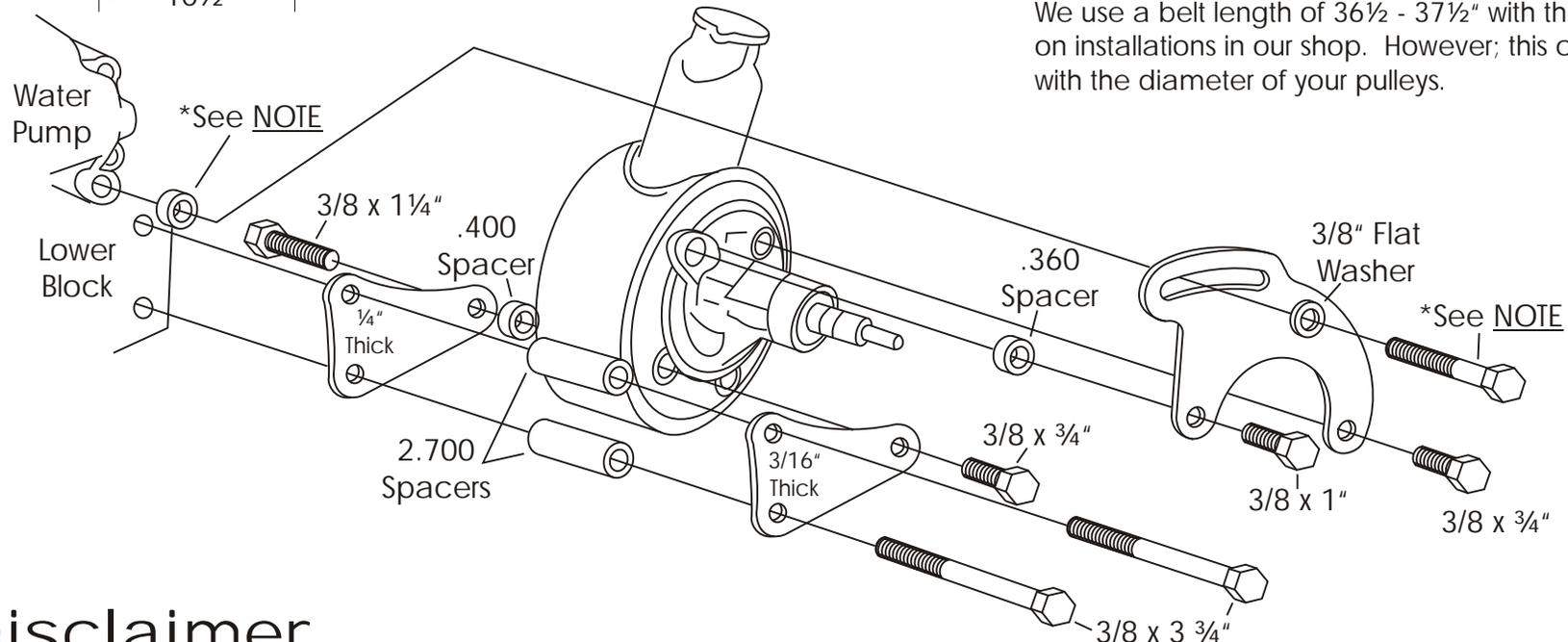


If the motor is to be equipped with A.C., The P.S. Pump should use a double groove pulley and the crankshaft a triple groove pulley. This will allow the use of a belt on the inner grooves of both the crankshaft and the power steering pump.

NOTE: At the water pump --- with the threaded boss use the 3/8 x 1 1/2" bolt and .670 spacer. With the plain boss --- use the 3/8 x 3/4" bolt and nut, and .450 spacer.

If your pump has a stud at the lower rear pivot point, remove it and use the 1 1/4" bolt and .400 spacer.

We use a belt length of 36 1/2 - 37 1/2" with this mount on installations in our shop. However; this can vary with the diameter of your pulleys.



Disclaimer

- The purchaser is responsible for determining the suitability of any or all products purchased from Tuff Stuff Performance Accessories LTD.
- The customer recognizes that Tuff Stuff products may not be a direct replacement for their original, and some modifications may be necessary.
- Tuff Stuff will not influence your use of this product in your vehicle in any manner.
- Any Tuff Stuff product shall be installed at your own discretion.
- Remember: Any Tuff Stuff product must be installed by a professional mechanic.
- Chrome plated products returned for proposed warranty with scratches or chips will not be considered for refund or replacement.



Power Steering
Pump Mount
6508A
6508B

Small Block Chevy - Driver's Side
Long Water Pump